



PTS-46323

REV 3.1

DEFINITION

PTS-46323™ is a two-component *ONE TO ONE MIX RATIO* silicone encapsulant designed for encapsulation by casting of completed circuit boards, hybrid circuits, and power supplies, where flexibility, reparability, thermal conductivity, and high temperature resistance are required. Possible applications include automotive, telecommunications, transformers, cable end sleeves, capacitors, coils, insulators/bushings, transducers, and (re-enterable) telephone cable splicers

PRODUCT DESCRIPTION

Appearance	Viscous liquid					
Odor	Faint					
Color	Black					
Property	Result	Methods				
Viscosity	8,000 – 10,000 mPa·s	Brookfield HBT Spindle 27, 10rpm @ 25°C				
Other information						
Flammability, UL™ File# E116296 (M)	UL 94 V0, Thickness 3.4 mm or higher					
Pot life time @ 25± 2°C	> 4 hours					
Specific gravity @ 20°C (g/cm³)	1.9					
Possible curing cycles	<ul style="list-style-type: none"> • 30 minutes at 125°C • 1 hour at 100°C • 2 hours at 85°C **Use forced air convection ovens only. Allow at least an extra 30 minutes for parts to warm up to Temperature. **					
Mix Ratio: (1:1)	By Weight:	<table border="1"> <tr> <td>Part A</td> <td>Part B</td> </tr> <tr> <td>100</td> <td>100</td> </tr> </table>	Part A	Part B	100	100
	Part A	Part B				
100	100					
By Volume:	<table border="1"> <tr> <td>Part A</td> <td>Part B</td> </tr> <tr> <td>100</td> <td>100</td> </tr> </table>	Part A	Part B	100	100	
Part A	Part B					
100	100					
Shelf Life	One year in original unopened containers.					

APPLICATION PROPERTIES

- **PTS-46323™** is designed to meet the flammability requirements of UL94 V-0 at a thickness of 3.4 mm or higher.
- **PTS-46323™** meets Bellcore Extractables method and specification, Paragraph 10.3, 10.3.1.1, 10.3.2, 85°C/85% RH endurance tests (no metal migration or failures after 1000 hours).
- Since **PTS-46323™** has very good adhesion to most common circuit board materials, it does not require the use of primers, buffers, conformal coatings, or silicone gels that are needed for most applications.
- **PTS-46323™** provides long-term circuit protection from about – 65°C to 150°C.
- **PTS-46323™** is supplied in kits of 32-ounce SEMCO tubes, 1-gallon (7.98 kg), and 3 ½-gallons (23.47 kg).

APPLICATION RECOMMENDATIONS

- **PTS-46323™** can be cured using a forced air convection oven at times and temperatures ranging from 2 hours at 85°C to 30 minutes at 125°C. Allow 30 minutes extra for parts to warm up to temperature.
- For evaluation purposes: add equal parts **PTS-46323™ Part B** & **PTS-46323™ Part A** at room temperature. Mix thoroughly. Degas to 0.5 mm Hg or less until all entrained air has been expelled (about 2-3 minutes).
- **PTS-46323™** is designed to be applied by meter mix equipment.

TYPICAL PROPERTIES OF CURED PTS-46323™

The properties listed below were determined from measurements carried out in a limited number of tests. These properties are given as guidance, and do not constitute a guarantee. It will be for the user, in all cases, to carry out their own tests to determine whether PTS-46323™ is suitable for the user's particular application.

Property	Result	Methods
Shrinkage on Cure	1%	
Shore A Hardness	60 ± 5	ASTM D2240
Thermal Conductivity	1.3 W/M/K	
Glass Transition Temperature	Tg 1: -64°C Tg 2: -48°C	TGA1
Weight Loss, (1 week at 150°C)	0.25%	
(Saturated) Steam Resistance, (72 hours, 15 psi steam, % weight gain)	1%	
Bellcore Extractables Test	Passes	Paragraph 10.3, 10.3.1.1, 10.3.2
Coefficient of Thermal Expansion	2 x 10 ⁻⁴ /°C	TMA1

Property	Result	Methods
Volume Resistivity <ul style="list-style-type: none"> • 100 V • 500 V • 1000 V 	2.5 x 10 ¹⁵ Ω-cm 1.9 x 10 ¹⁵ Ω-cm 1.4 x 10 ¹⁵ Ω-cm	ASTM D257
Dielectric Constant/Dissipation Factor <ul style="list-style-type: none"> • 120 Hz • 1000 Hz 	4.7/0.0085 4.8/0.0085	ASTM D150
Dielectric Strength (1.6 mm thickness)	25 kV/mm	ASTM D149
NASA Outgassing	0.27 %TML 0.13% CVCM 0.00% WVR	ASTM 595

STORAGE AND HANDLING

- Store **PTS-46323™** in a cool dry place away from food, heat, moisture, direct sunlight, acidic, oxidizing agents, and peroxides.
- Avoid contact with other materials containing sulfur, tin, nitrogen compounds, including rubber, epoxies, polyurethanes, polysulfides, polyamides, and other silicone RTV's which may inhibit cure.
- Blanket opened containers of **PTS-46323™** with dry nitrogen and closed tightly.

PRECAUTIONS IN USE

Refer to the material safety data sheet.

PACKAGING

For specific packaging requirements, please contact Protavic America, Inc.

The information contained in this data sheet corresponds to the present state of our knowledge; it is intended for your guidance but we are not bound by it since we are not in a position to exercise control over the manner in which our products are used. Moreover, the attention of the user is drawn to the risks that could possibly occur should a product be used for an application other than that for which it is intended.